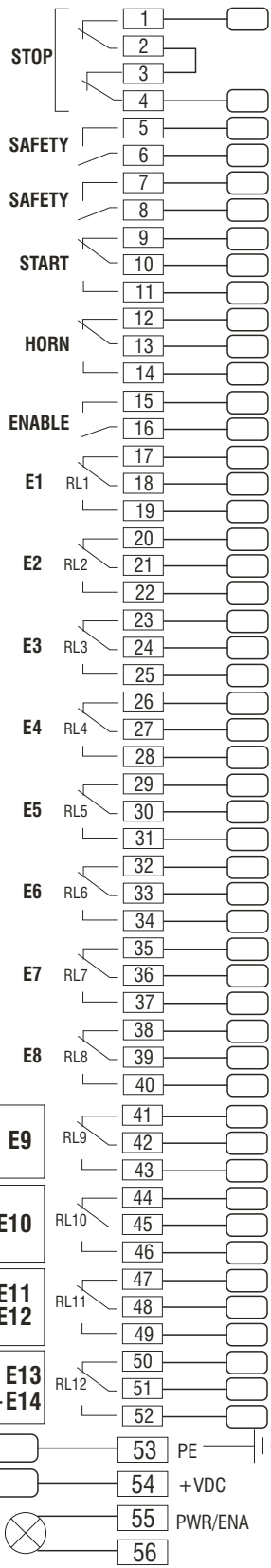


MK8-2-D

SHOWN WITH OPTIONAL TOGGLE SWITCH X 2
SHOWN WITH OPTIONAL EXPANSION MODULE

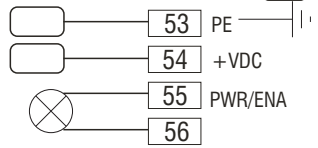
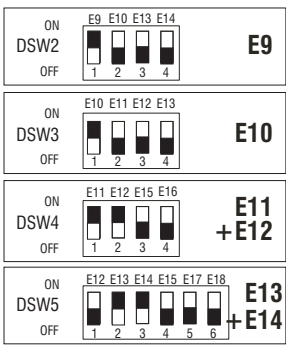
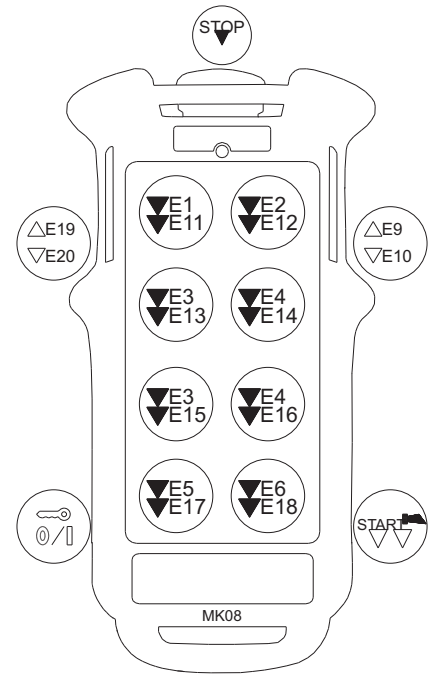
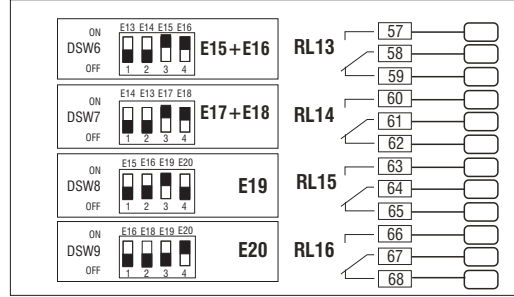


THE STOP RELAY IS THE PRIMARY SAFETY ELEMENT, AND MUST BE CONNECTED TO THE MAIN CONTACTOR OR SIMILAR.

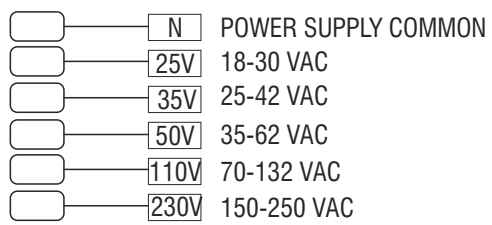
THE SAFETY RELAY MUST BE CONNECTED IN SERIES WITH THE SUPPLY TO ALL MOTION OUTPUTS

THE ENABLE RELAY IS FOR INDICATION PURPOSES ONLY. USE THE STOP OUTPUTS FOR SAFETY CIRCUITS.

EXPANSION BOARD



POWER SUPPLY



PO Box 5738
Brendale DC QLD 4500
Tel: 07 3889 9329
Fax: 07 3889 9330
support@industryiq.com.au

SERIAL NUMBER	REV	DRAWN
MK8-2-D	A	AJB 19/7/12
TRANSMITTER ENCODER 		RECEIVER DECODER
FREQUENCY:		MHz (FACTORY SET IN AUTO MODE)
MOTHERBOARD DIP SWITCHES 		